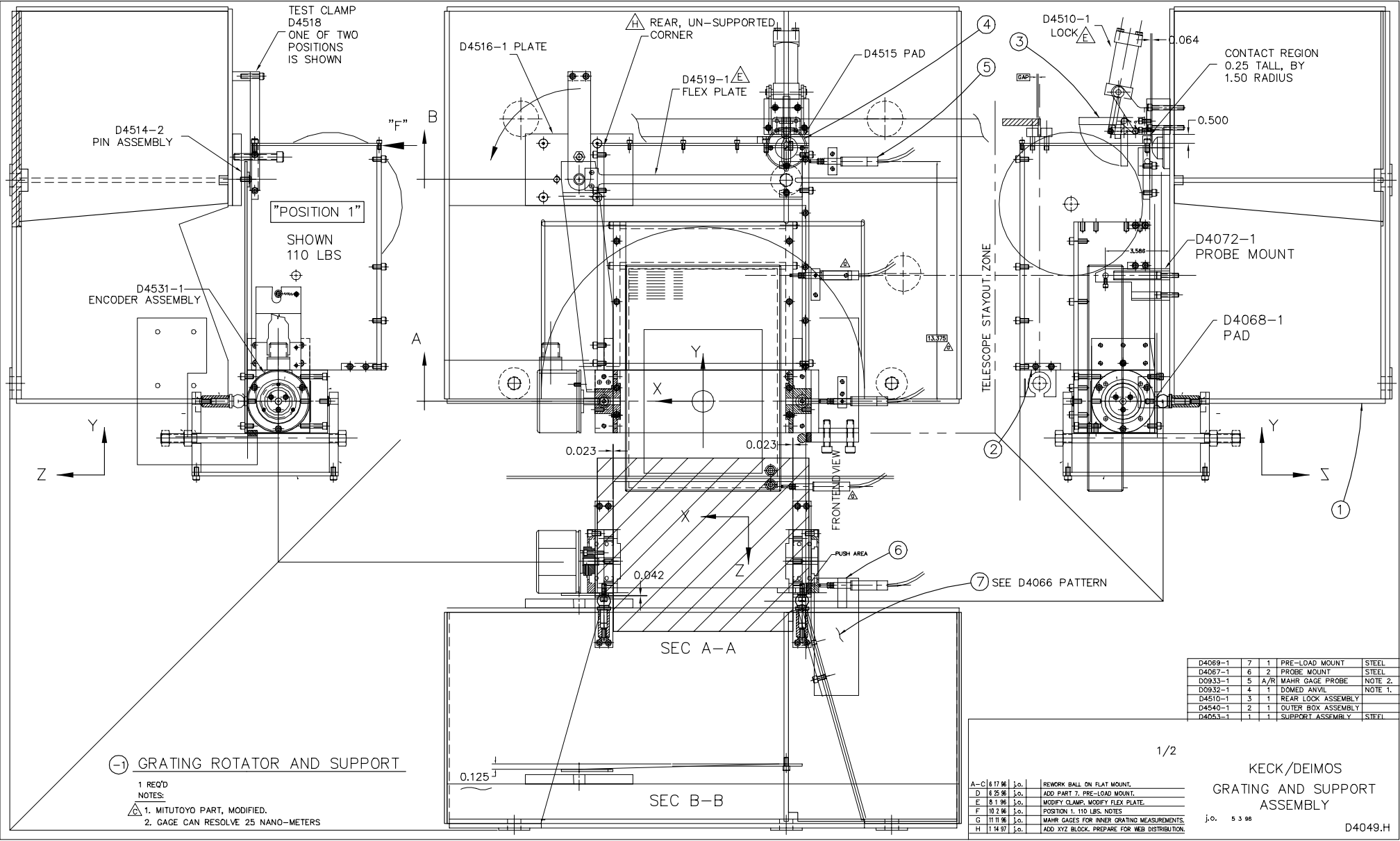

D4069-1	7	1	PRE-LOAD MOUNT	STEEL
D4067-1	6	2	PROBE MOUNT	STEEL
D0933-1	5	A/R	MAHR GAGE PROBE	NOTE 2.
D0932-1	4	1	DOMED ANVIL	NOTE 1.
D4510-1	3	1	REAR LOCK ASSEMBLY	
D4540-1	2	1	OUTER BOX ASSEMBLY	
D4053-1	1	1	SUPPORT ASSEMBLY	STEEL

(-1) GRATING ROTATOR AND SUPPORT

1 REQ'D

NOTES:

C 1. MITUTOYO PART, MODIFIED.

2. GAGE CAN RESOLVE 25 NANO-METERS

A-C	6 17 96	j.o.	REWORK BALL ON FLAT MOUNT.
D	6 25 96	j.o.	ADD PART 7. PRE-LOAD MOUNT.
E	8 1 96	j.o.	MODIFY CLAMP. MODIFY FLEX PLATE.
F	10 2 96	j.o.	POSITION 1. 110 LBS. NOTES
G	11 11 96	j.o.	MAHR GAGES FOR INNER GRATING MEASUREMENTS.
H	1 14 97	j.o.	ADD XYZ BLOCK. PREPARE FOR WEB DISTRIBUTION.

1/2

KECK/DEIMOS

GRATING AND SUPPORT ASSEMBLY

j.o. 5 3 96

D4049.H