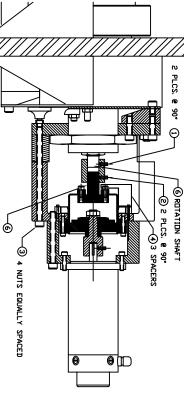
TO REMOVE DRIVE FROM DEIMOS



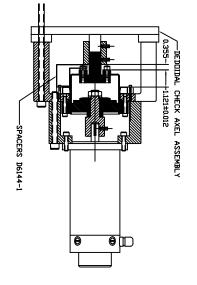
LODSEN COUPLING SCREWS ① ON ROTATION SHAFT⑤
REMOVE NUTS③
DO NOT LODSEN COUPLING SCREWS ② IN DRIVE SHAFT⑥
CAREFULLY SLIDE DRIVE OFF OF THREADED RODS③ AND ROTATION SHAFT⑤

NDICATOR SHOULD READ 0 TO 0.005' IN AN EVEN PATTERN
IF INDICATOR LOPES 0 TO 0.003 TO 0 TO 0.010 THE DRIVE IS AN A DECIDAL CONDITION AND MUST BE REASSEMBLED INSTALL SPACERS WITH HOSE CLAMP TO HOLD CUP IN PLACE DURING ASSEMBLY TO DEIMOS

RUN MOTOR

ASSEMBLE DRIVE UNIT WITH DEDDIDAL CHECK AXEL, WITHOUT SPACERS SET 0.355' AND 1.121' SPACINGS AS SHOWN
PLACE INDICATOR TIP ON HARMONIC DRIVE CUP NEAR OIL SEAL

DRIVE ASSEMBLY AND DEDOIDAL CHECK



TO INSTALL DRIVE ON DEIMOS

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,	Serve Mars	ASSEMBLY PROCEDURE	ROTATION DRIVE	KECK/DEIMOS	University of California Lick Observatory	DESCRIPTION	
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